ANEMO

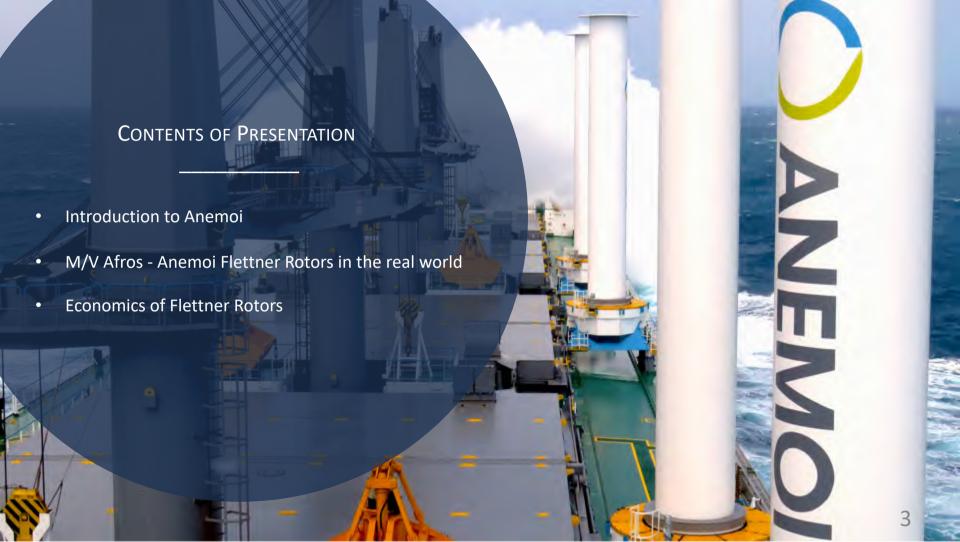


GREEN SHIPPING CONFERENCE 3RD ANNUAL MEETING OF EISAP 2019

M/V Afros – Ship of the Year 2018 "Flettner Rotors in the Real World"

15th May 2019 Nick Contopoulos





ABOUT ANEMOI



GSS Greenest Marine Service Provider of the Year 2018





OUR HISTORY







2007

Wind tunnel testing - NZ

Tank model test for stability & rolling analysis -UK

2009

Full scale proof of concept – UK

2013-2014

Design & manufacture of Prototype Composite Rotor V1.1 – UK

2014–2015

Instrumenting, balancing & testing of Prototype – UK 2016

Production of test results and FSAM - UK

2016-2017 Design &

approvals for 2 vessel installations

- UK, Greece, China

2017

Preparation of 82000DWT gearless Kamsarmax bulker - China

2018-2019

Value Engineering & Rotor V1.3 production

Scale model testing – UK

2008

formed 2011

Current team

Design & installation of

Raising & Lowering Wind Engine - UK

2013-2014

Incorporation of Anemoi

2015

Prototype Trolley & Test bed – UK

2016-2017

Ultramax bulker (Rotor V1.2) -China

Installation on

2017

64000DWT geared

Sea Testing – Worldwide

2018







M/V AFROS







Winner of Lloyd's List Greek Shipping Awards 2018, Ship of Year

Winner of 2019 GREEN4SEA Dry Bulk Operator Award







Flettner Rotors – Magnus Effect

THRUST

Air is accelerated forward of the Rotor – low pressure



WIND DIRECTION

Air is decelerated aft of the Rotor – high pressure





DELIVERING THE SYSTEM

UK.

- Anemoi HQ (London)
- Test sites (North England)
- Structural & Mechanical Consultants
- LR Classification society
- Rotor Manufacture

Greece:

- Blue Planet Shipping HQ
- Electrical & Control Consultants
- LR Classification Society

North America:

• High tech component supply



China:

- Blue Planet Shipping New Builds
- LR Classification Society
- Shipyard vessel preparation
- Low tech components supply



Europe:

- High tech component supply
- Ports Visited



SOLVING THE CHALLENGES — BULK CARRIERS & MV AFROS

- Movement system required
- Limited deck space
- Avoiding issues with:
 - Loading/unloading gear
 - Hatch Covers
 - Navigation and helicopter ops.
 - Deck outfittings



WIND ENGINES AT SEA



Afros delivered in January 2018

- Ultramax 64k dwt Geared Bulk Carrier
- LR Class Ship, Marshall Island Flag State
- Owned/Operated by Blue Planet Shipping

No. days at sea	245
Distance sailed	75000 Nm (3.5x around the equator!)
Longest voyage	10806 Nm (37 days, sailed 4 times)
Maximum roll angle	>20°
Ports visited	17
Port delays due to Wind Engines	0
Operational Availability	>97%



ELECTRICAL & CONTROL SYSTEM

Control system automatically sets Rotor speed and direction based on wind – minimal crew interaction

Variable load

- Input power varies with wind speed
- Mean input power ~15kW per Wind Engine

On the Afros is used in conjunction with other energy efficiency systems (e.g. VFD's on pumps & fans)





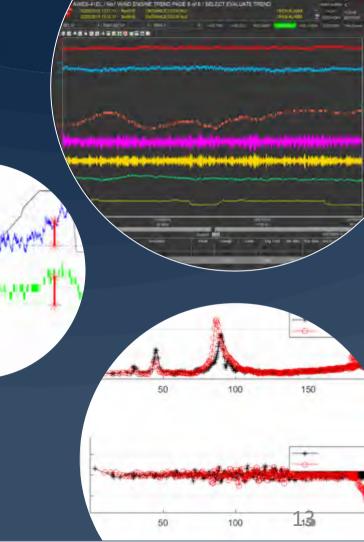
DATA ACQUISITION

Automatic satellite upload of 500 data channels, 1Hz-1kHz

Current data acquisition includes:

- Vessel motion
- Environmental
- Engine room
- Navigational
- Rotor

Dashboard display of data available in real time in office

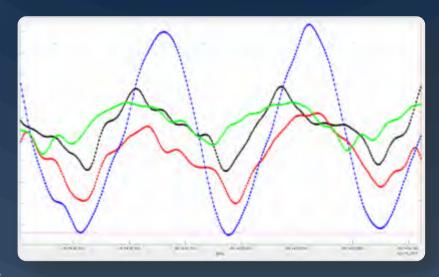


DATA ANALYSIS — CONTINUOUS IMPROVEMENT

Rotors highly engineered for severe loads

Value engineering and continuous improvement are fundamental



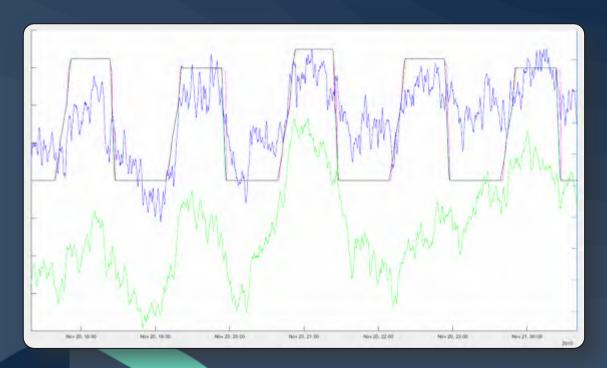


Analysis to:

- Design a stronger, lighter, cheaper Rotor
- Reduce input power
- Improve and monitor component life



DATA ANALYSIS - VERIFICATION



- Structured test programmes
- Comparison of at-sea results to existing land-based test site
- Validation of fuel saving predictions



ECONOMICS OF FLETTNER ROTORS





FACTORS REDUCING PAYBACK PERIOD

Ideal Vessels:

- Many days steaming
- Equipment owner pays fuel bill
- Best routes with good winds

Other Factors:

- Low cost of installation
- High oil price
- Reliability & availability
- Optimisation of controls & route





